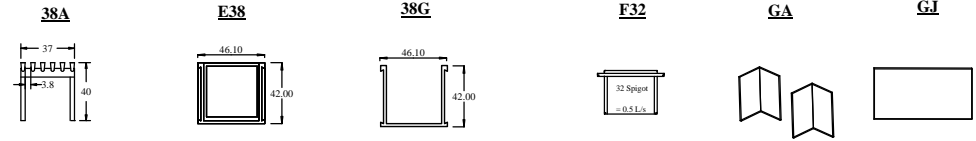
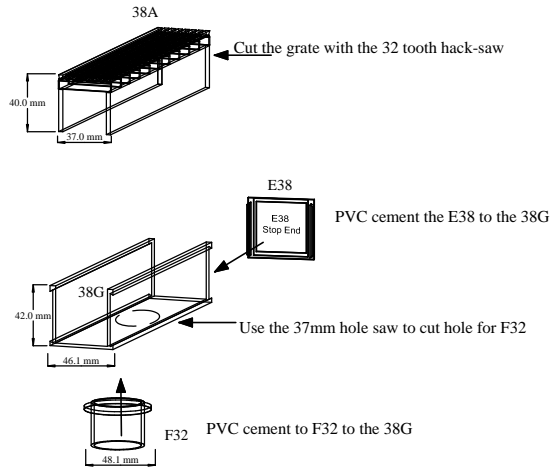
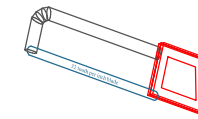


38AG Assembly Instructions

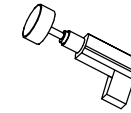
38AG components



Specific tools required



Hacksaw with 32 tooth per inch metal blade



Drill with 37mm hole saw, arbor is suggested



Clear PVC solvent cement

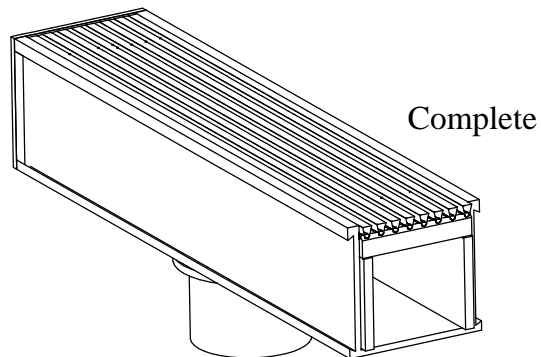
STEP 1 Cut the 38G channel to size. When measuring allow 5mm less for the E38 stop ends to fit, ie if 900mm is required, cut channel to 895mm.

STEP 2 Fit the E38 stop ends to the ends of the channel. Use the Clear PVC solvent cement to fix, ensure a tight fit with no gaps.

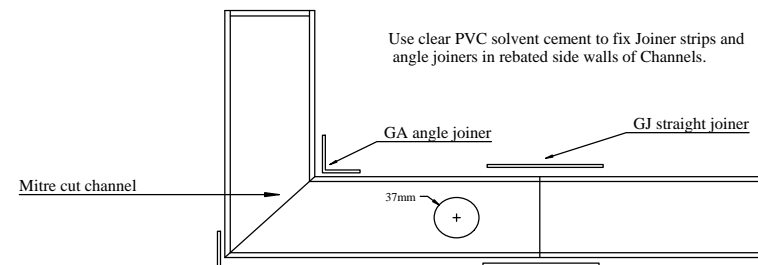
STEP 3 Cut outlet hole. Use a 37mm holesaw, with arbor to cut a hole in the base of the 38G channel. This hole should preferably be in the centre, however some offset is possible.

STEP 4 Fix the F32 to the underside of the 38G with Clear PVC solvent cement. Ensure clean fit into channel.

STEP 5 Cut the 38A grate to size. Use the 32 tooth hacksaw and cut by hand. Ensure cut is square. Gently file back rough edges for safety. **NOTE**, cut grate 2mm shorter than inside dimension of channel to ensure easy removal for cleaning.



Straight joins and angle joins



Use clear PVC solvent cement to fix Joiner strips and angle joiners in rebated side walls of Channels.

GA angle joiner

GJ straight joiner

Mitre cut channel

37mm